

P.I. Engineering

X-keys 4x6 Mounting Plate

Compatible with X-keys XK-24, XK-12+Joystick, XK-12+Jog & Shuttle, and XK-12+Touchpad.

Assembly Instructions for Modular Hose Mount

The three holes across the center of the mounting plate will accept Modular Hose ball mount hardware.

- 1. Attach a Modular Hose Ball mount to the plate first (for stiffer mounting, use two or three mounts) making sure the bolt head fits into the countersunk hole and does not protrude from the plate. Tighten the nut securely until the modular hose mount does not spin.
- 2. Apply tape across X-keys case seams to secure the case and prevent the programming button from falling out.
- 3. Use a #1 Phillips screwdriver to remove the screws from each of the four corners of the X-keys (see picture).
- 4. Position the plate over the back of the X-keys and thread the ¾" screws (included with mounting plate) through the corner holes in the plate and into X-keys.
- 5. Tighten all four screws.
- 6. Remove the tape from the case.
- 7. Attach modular hose section of desired length.
- 8. Attach to second modular hose ball mount on another mounting plate or bolt to any flat surface.



Assembly Instructions for VESA Mount

Four holes in the mounting plate are pre-drilled on 75mm centers for a standard VESA mount.

- 1. Thread VESA mounting bolts (not included) through holes in mounting plate.
- 2. Apply tape across X-keys case seams to secure the case and prevent the programming button from falling out.
- 3. Use a #1 Phillips screwdriver to remove screws from each of the four corners of the X-keys (see picture above).
- 4. Position the plate over the back of the X-keys and thread the ¾" screws (included with mounting plate) through the corner holes in the plate and into X-keys.
- 5. Tighten all four screws.
- 6. Remove the tape from the case.